CONVENTIONAL WELD

TUBE TO BODY WELD

INCREASED BEAM INTENSITY NEXT TO BODY - ONE PASS

DIAPHRAGM WELD

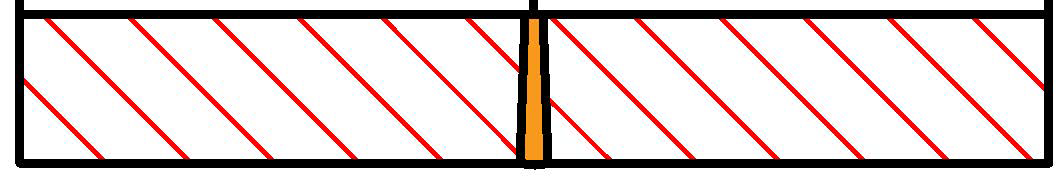
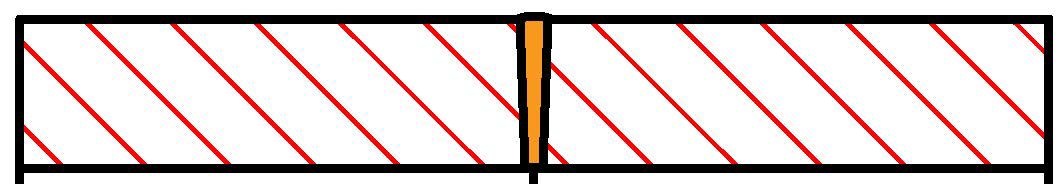
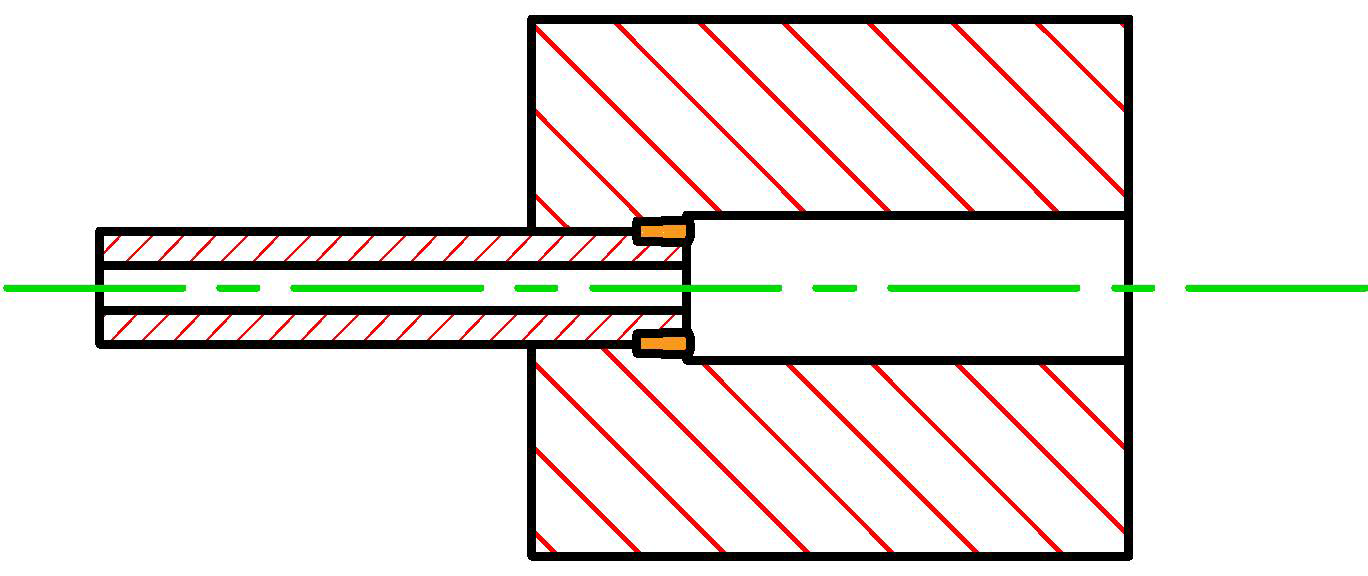
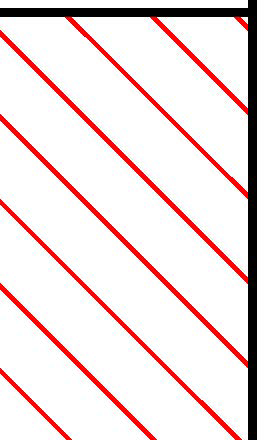
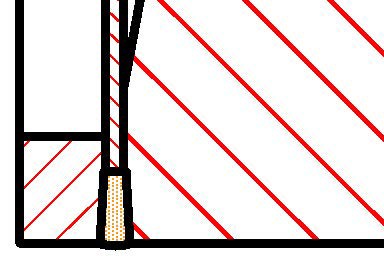
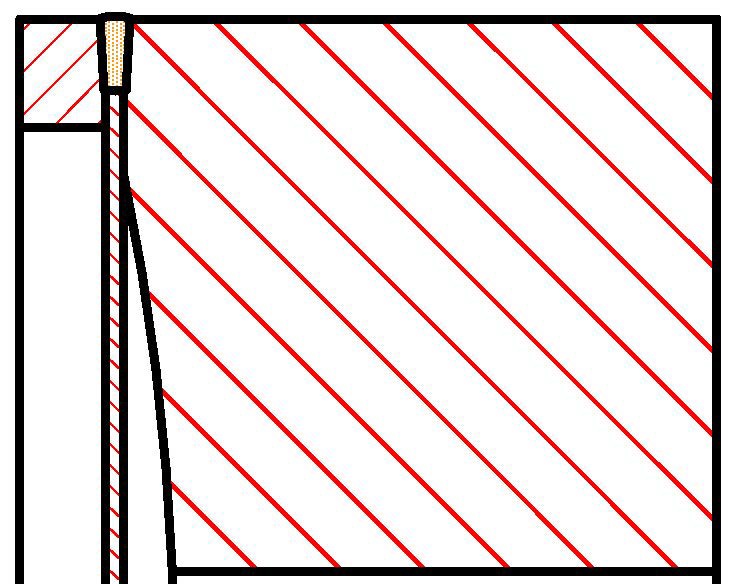
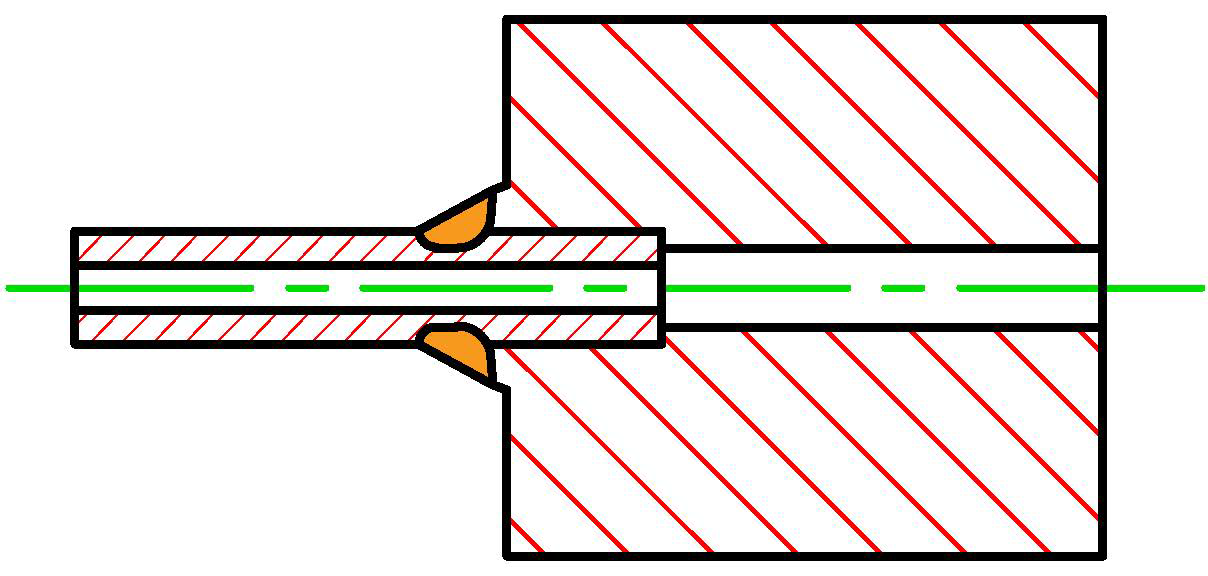
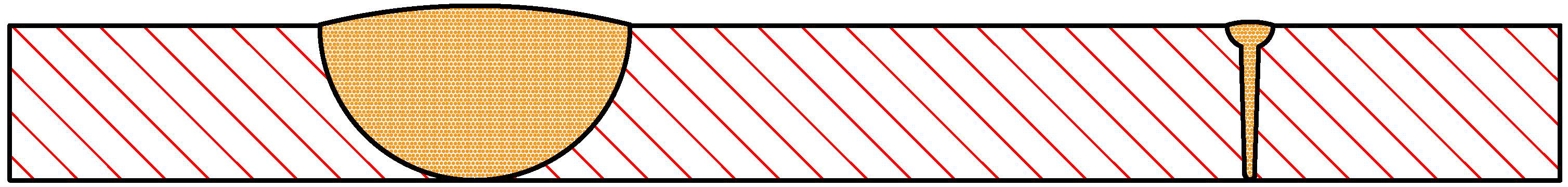
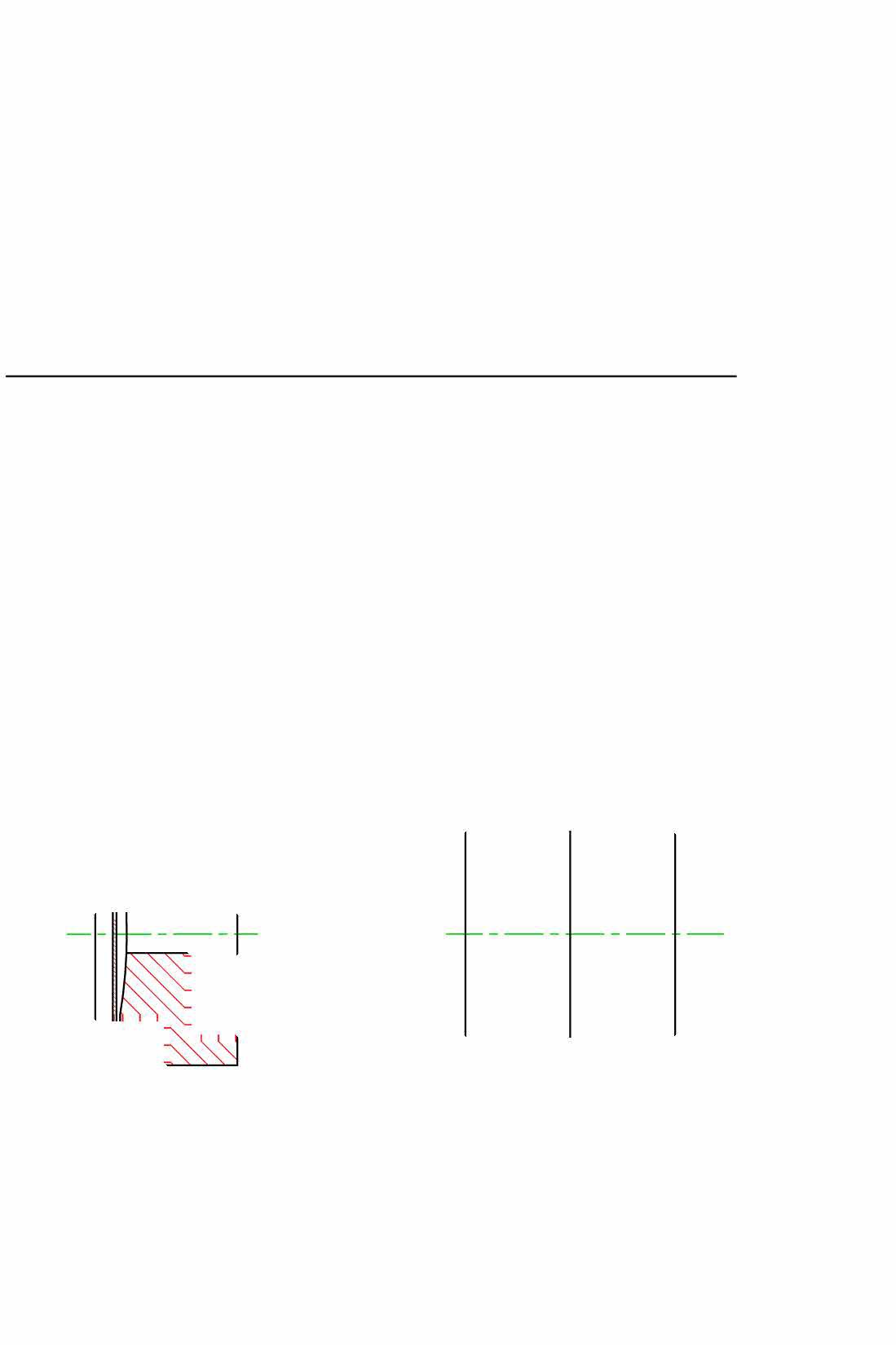
WITH OR WITHOUT EXTERNAL RING

ELECTRON BEAM WELD

WELDS THAT ARE NORMALLY INACCESSIBLE

TUBE-TO-TUBE WELD DEPTH OF WELD

CAN BE LESS THAN 100%



EXAMPLES OF ELECTRON BEAM WELDS